

编号 : QDIN2304000791ML01_CN

日期 : 2023-05-05

页码 : 1 of 5

客户名称: 郑州固泰普新材料技术有限公司

客户地址: 河南省荥阳市建设路晏曲段北侧西雅图创新产业园 Z1 幢 101号 邮编 450100

样品名称 镀锌钢帘线

产品规格

ZZHT202211 货号或批号

生产商 郑州固泰普新材料技术有限公司

3+2*0.37HT

材质牌号 SWRH82B

炉号 W232009420

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责任。

测试要求 拉伸测试,线密度,捻距,结构,捻向,焊点数量,单根钢丝直径,残余扭转,镀锌层

质量试验

2023-04-17 收样日期

2023-04-17 ~ 2023-05-05 测试周期

测试结果 请见下页(除另有特别说明外,此报告结果仅对测试样品负责)

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王进霞

授权签字人



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1. 拉伸测试

样品描述: 见照片

测试方法: ASTM D2969-04

测试条件:

测试速度: 20mm/min

夹具间距: 1000mm

实验室环境条件: 23±2℃, 50±5%RH

测试结果:

测试项目	测试项目测试结果		结论
破断拉力	1610N	1500N-1650N	符合

备注: 测试试样从样品中裁取。

设备信息:

设备	型号	设备编号	校准日期	下次校准日期
电子万能材料试验机	3367	POL-PL-E027	2023-04-08	2024-04-07

2. 线密度

样品描述: 见照片

测试方法: ASTM D2969-04

测试条件:

试样: 1 m

实验室环境条件: 23±2℃, 50±5%RH

测试结果:

测试项目	测试结果	客户要求	结论
线密度	4.47g/m	4.3±0.2g/m	符合

备注:测试试样从样品中裁取。



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设备信息:

设备	型号	设备编号	校准日期	下次校准日期
电子天平	XPE204	POL-PL-E008	2023-01-04	2024-01-03

3. 捻距

样品描述: 见照片

测试方法: 客户提供

方法描述:将一张白纸或复写纸放在试样的一段直线上,用铅笔摩擦纸,形成浮雕印象。测量出10个节

点之间的距离,再除以10得到捻距。

实验室环境条件: 23±2℃, 50±5%RH

测试结果:

捻距	19.0mm	17mm-19mm	· · · · · · · · · · · · · · · · · · ·
测试项目	测试结果	客户要求	结论

备注:测试试样从样品中裁取。

设备信息:

设备	型号	设备编号	校准日期	下次校准日期
钢直尺	300mm	POL-PL-E018	2022-10-21	2023-10-20

4.结构

测试方法: 客户提供

测试结果:

测试项目	测试结果	客户要求	结论
结构	3+2*0.37	3+2*0.37	符合

注:测试结果符合客户要求。



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5.捻向

测试方法: ASTMD2969-04

测试结果:

测试项目	测试结果	客户要求	结论
捻向	S	S	符合

注:测试结果符合客户要求。

6. 焊点数量

测试方法: 目测

测试结果:

测试项目	测试结果	客户要求	结论
焊点数量	0	不大于3个每轮	符合

注:测试结果符合客户要求。

7. 单根钢丝直径

测试方法: EN10324:2004

测试结果:

测试项目	测试结果	客户要求	结论
直径	0.373mm	0.365mm~0.375mm	符合

注:测试结果符合客户要求。



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8. 残余扭转

测试方法: ASTM D2969-04

测试结果:

测试项目	测试结果	客户要求	结论
残余扭转	+1 r/6m	±0~3r/6m	符合

注:测试结果符合客户要求。

9. 镀锌层质量试验

测试方法: ASTM A90/A90M-21&客户要求

试样	镀锌层质量 (g/ Kg)			平均值 (g/Kg)	要求 (g/Kg)	结论
001	38.91	40.88	38.60	39.46	≥30	符合

- 注: 1. 测试结果符合客户要求。
 - 2. 镀层信息由客户提供。



本检测报告仅用于客户科研、教学、内部质量控制、产品研发等目的,仅供内部参考。



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